

Refer to page 31
for Disc Brush
Operating
Parameters.

Anderson® disc brushes are ideal for use on custom designed machines or in CNC machining centers. The rotary action of a disc brush allows it to be fed across flat surfaces in order to produce a uniform non-directional finish and simultaneously deburr and radius all edges. Typical applications include:

- Deburring face-milled surfaces on aluminum, brass and ductile iron castings
- Generating edge radii and surface finishes on fine-blanked components
- Deburring sintered parts like pump gears after surface grinding



18920

Tufted Disc Brushes - Crimped Silicon Carbide

Diameter	Filament Size/Grit	Trim Length	Arbor Hole	Max. RPM	Catalog Number	Std. Pack	Item Number	List Price Ea.
3	.040/120	1-1/2	7/8	2,500	CHD3	1	18870	\$103.84
4	.022/320	1-1/2	7/8	2,500	CHD4	1	18890	130.98
	.040/120						18895	130.98
6	.040/120	1-1/2	7/8	2,000	CHD6	1	18980	195.85
	.040/80						18985	195.85
8	.022/320	1-1/2	7/8	2,000	CHD8	1	18930	306.91
	.040/120						18935	306.91
10	.040/120	1-1/2	7/8	1,750	CHD10	1	18950	367.83

Refer to page 39
for Arbor & Drive
Hole Specs for
Tufted Disc
Brushes.

Rectangular Silicon Carbide (.045 x .090)

Diameter	Grit Size	Trim Length	Arbor Hole	Max. RPM	Catalog Number	Std. Pack	Item Number	List Price Ea.
4	120	1-1/2	7/8	2,500	CHD4R	1	18880	\$144.07
	80						18885	144.07
5	120	1-1/2	7/8	2,500	CHD5R	1	18900	168.09
	80						18905	168.09
6	120	1-1/2	7/8	2,000	CHD6R	1	18920	198.30
	80						18925	198.30
8	80	1-1/2	7/8	2,000	CHD8R	1	18940	315.79
10	120	1-1/2	7/8	1,750	CHD10R	1	18960	381.49



18850

Tufted Miniature Disc Brushes - Crimped Silicon Carbide

Diameter	Filament Size/Grit	Trim Length	Max. RPM	Standard Pack	Item Number	List Price Ea.
1-3/4	.022/120	1-1/4	6,000	2	18855	\$68.14
	.040/80				18850	68.14
1-3/4	80	1-1/4	6,000	2	18860+	68.14

+Rectangular Silicon Carbide filament (.045 x .090)



18810

Monofilament Disc Brushes - Hex Drive - Straight Silicon Carbide

Diam.	Filament Size/Grit	Trim Length	Std. Pack	Stem Size	Max. RPM	Item Number	List Price Ea.
2	.035/180	1	2	1/4	10,000	18802	\$42.86
	.028/120					18801	42.86
	.040/80					18800	42.86
3	.035/180	1	2	-	10,000	18805	58.29
	.028/120					18804	58.29
	.040/80					18803	58.29
4	.035/180	1	2	-	10,000	18808	84.10
	.028/120					18807	84.10
	.040/80					18806	84.10
5	.035/180	1	2	-	6,000	18811	132.42
	.028/120					18810	132.42
	.040/80					18809	132.42



18813

Monofilament Disc Brushes - Crimped Silicon Carbide

Diam.	Filament Size/Grit	Trim Length	Std. Pack	Arbor Hole	Max. RPM	Item Number	List Price Ea.
5	.028/120	1	2	7/8	10,000	18813	\$75.43
	.040/80			7/8	10,000	18833	84.12
7	.028/120	1	1	7/8	6,000	18815	131.29
	.040/80			7/8	6,000	18835	169.45